



# Enester® EM-584-GR2-V0-000

## Ravago Manufacturing Europe - Polybutylene Terephthalate

### General Information

#### Product Description

15% Glass Fibre Reinforced, Halogenated Flame Retardant, Polybutylene Terephthalate Compound

Key Features: ENESTER EM-584-GR2-V0-000 is UL 94 FR V0, heat stabilized PBT compound with good mechanical property balance and impact properties

Process Method: Injection moulding

Uses: Recommended for general applications and purposes

#### General

Material Status	• Commercial: Active
Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Additive	• Flame Retardant • Heat Stabilizer
Features	• Flame Retardant • Good Impact Resistance • General Purpose • Halogenated • Heat Stabilized
Uses	• General Purpose
Processing Method	• Injection Molding

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.52	g/cm <sup>3</sup>	ISO 1183/A
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6600	MPa	ISO 527-1
Tensile Stress (Break)	100	MPa	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	5.0	kJ/m <sup>2</sup>	ISO 179/1A
Charpy Unnotched Impact Strength	40	kJ/m <sup>2</sup>	ISO 179/1U
Notched Izod Impact Strength (23°C)	5.0	kJ/m <sup>2</sup>	ISO 180/1A
Unnotched Izod Impact Strength	35	kJ/m <sup>2</sup>	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 0.45 MPa, Unannealed	210	°C	ISO 75-2/B
Deflection Temperature Under Load 1.8 MPa, Unannealed	185	°C	ISO 75-2/A

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Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.8 mm		V-0	
1.6 mm		V-0	
3.2 mm	•	V-0	
	•	5VA	
Glow Wire Flammability Index			IEC 60695-2-12
1.0 mm		960 °C	
3.0 mm		960 °C	

### Processing Information

Injection	Nominal Value	Unit
Drying Temperature	120 to 140	°C
Drying Time	2.0 to 4.0	hr
Rear Temperature	230 to 245	°C
Middle Temperature	235 to 250	°C
Front Temperature	240 to 260	°C
Nozzle Temperature	240 to 260	°C
Mold Temperature	40 to 80	°C

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.